

# Woodcraft Manningham - Safe Work Procedure

## 9 SAND FLEE (Flat bed sanding)

**DO NOT use this machine unless you have been instructed in its safe use and operation and have been given permission**

### PERSONAL PROTECTIVE EQUIPMENT



Safety glasses must be worn.



Long and loose hair must be contained.



Gloves must not be worn.



Sturdy footwear must be worn at all times in work areas.



Close fitting/protective clothing must be worn.

### PRE-OPERATIONAL SAFETY CHECKS

- ✓ Locate and ensure you are familiar with all sand flea operations and controls.
- ✓ Check workspace to ensure no slip/trip hazards are present.
- ✓ Check sanding drum is in a serviceable condition.
- ✓ Start the dust extraction unit before using the machine.

### OPERATIONAL SAFETY CHECKS

- ✓ Only one person may operate this machine at any one time.
- ✓ Allow machine to reach maximum revolutions before operating to avoid overloading.
- ✓ Hold material firmly against bed.
- ✓ Keep fingers clear of belt while sanding.

### ENDING OPERATIONS AND CLEANING UP

- ✓ Switch off the sand flea when work completed.
- ✓ Leave the sand flea in a safe, clean and tidy state.

### POTENTIAL HAZARDS AND INJURIES

- ⓘ Abrasions.
- ⓘ Burns to skin.
- ⓘ Eye injuries.
- ⓘ Excessive dust.
- ⓘ Unsecured material being flung around.

### DON'T

- ✗ Do not use faulty equipment. Immediately report suspect machinery.
- ✗ Do not sand very small items.
- ✗ Do not sand painted timbers
- ✗ Never leave the machine running attended.

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